

Pot Description 20k scanner set v1.0

IS	INPUT SCALE(FACTORY ADJUST)
SG	SERVO GAIN (power of feedback signal or PID )
LFD	Low freq Damping (to correct overshoot )
HFD	HIGH freq Damping ( to correct undershoot)
LIN	Zero Offset ( factory adj )
PS	Position Scale ( input sensitivity )

pot order left to right across bottom of pcb

IS  
SG  
LFD  
HFD  
#####  
PS  
L.IN  
Move

This is preliminary info on 20k scanner sets  
Anyone have further information or circuits  
Email to [cncbasher@gmail.com](mailto:cncbasher@gmail.com)

So a good set of service information can be built up

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